Purchase Order Receipt Listing

Wednesday, July 26, 2017 1:28:51 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO37090 Receipt Dates from 7/20/2017 to 7/20/2017 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name PO37090 2 CAD No		2 R0.375 OUND	Acier Ouellette Inc. f f DAS	7/21/2017	7/20/2017 PLOU01	24.8000	\$0.80	0.0000	0	\$19.76
m		0.375 m138109 M304812GA /	958 958s	100100			913.10	0.0000	0	
N _o		304/316 0.100" Sheet sf m138109		32,000	//20/2017 PLOU01	32.0000	\$9.31	0.0000	0 0	\$297.88
4 N		63	sf DAS	7/21/2017	7/20/2017 PLOU01	64.0000	\$5.02	0.0000	0 0	\$321.00
50 %		M6061T6B2.500X01. f	0	7/21/2017	7/20/2017	12.0000	\$10.18	0.0000	0	\$122.21
o Z		6061-T6 Bar 2.50 x 1.50 m138109	8-8	12.0000	PLOU01		\$122.21	0.0000	0	
9		M6061T6B1.000X06.4	A DAS	7/21/2017	7/20/2017	24.0000	\$14.94	0.0000	0	\$358.51
No		6061T6 BAR 1.00 X 6.00 m138109	0-8-89	24.0000	PLOU01		\$358.51	0.0000	0	
∞ °Z		S.080 / 080 Sheet	sf DAS	7/21/2017	7/20/2017 PLOU01	64.0000	\$4.67	0.0000	0 0	\$298.78
No		M6061T6R0.500 6061-T6 Round Bar .500" m138109	f DAS	7/21/2017	7/20/2017 PLOU01	40.0000	\$0.45	0.0000	0 0	\$18.02

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Purchasa	Line										
Order ID/ Curr Type	Nbr/ Insp Req	Project ID	Project ID Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Oty	Book Amt
VendorID\Vendor Name PO37090 12	idor Name	VC-C	VC-CAM002 Acier Ouellette Inc. M6061T6B2.000X04, f	Acier Ouellette Inc.	7/21/2017	7/21/2017 7/20/2017	0005 6	01 733			
CAD	No		6061T6 Bar 2.00 x 4.500 (cut to 5.00 OR 5.625 + 030"/- 000)	F K D	9.5000	PLOU01		\$539.42	0.0000	0 0	\$539.42
	No No		m138109 71401-45 PROCUREMENT QUALITY CLAUSES		7/21/2017	7/21/2017 7/20/2017 1.0000 PLOU01	1.0000	\$0.00	0.0000	0 0	\$0.00
			m138109								
								Total (Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity:	uantity:) U/M): uantity:	271.3000 0.0000 0.0000
								Tota	Total Receipt Value: Total Balance Due Quantity:	t Value: Iantity:	\$1,975.57

111111		- OSTINE				00/140000
7774/1/27	935, Boul. du Hâvre	Customer N°	CLIO	CL10001056		
24	Salaberry de Valleyfield (Québec) J6S 5L1 Tél - 450-277-4248 MH: 514-225-4749 Ext. 000, 627-4740	Date	2017	2017/07/18		
	Fax: 450-377-5696 Mt; 514-336-4246 Ext.: 866-456-4242	242 Delivery date	201	2017/07/21		
		Your order N°	37090	0		
Billed to Dart Aerospace Ltd	Shipped to	Processed by	Josia	Josianne Bourdon	<u>_</u>	
1270 ABERDEEN ST	S. Company	Salesman				
HAWKESBURY, Ontario, K6A 1K7	, Ontaino,	Carrier	OUE	OUELLETTE VALLEYFIELD	LEYFIELD	
	Att: CHANTAL LAVOIE Tél.: 613-632-5200	Credit Terme	Net 3	Net 30 Days		
Instruction F-M	Delivery Route 5	Page	1			
Product Description	Weight	PCS NB		Intern	Internal Use Only	niy
		CMD EXP B/O	TA	I	S	FIIO
1 PLATE 44W/50W 1/2 (4 X 8) P44-1248 4059 2 X 4' X 8' HEAT: 268443	1 305.60 64.00 PIZ_\$CLB					
2 ROUND SS 3/8 304 (12R) RSS-38-12 5763 DAS 2 X 12' R/L HE(T: CH-3840) 8-89	9.02 24.00 PI_\$CLB	1	,			
3 SHEET SS 12G SS30+28 (4 X 8) FESS-12G4830428 3407 DAS 1 X 4' X 8' HEAK 3131	147.01 32.00 PI2_\$CLB	5		:	-	
4 SHEET SS 16G SS304-28 (4 x 8) 5-69 FESS-16G4830428 3419 2 X 4' X 8' HEDA89874 + \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \						The day was the same Language
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DELIVERY - USINE

NIR: R-109516-6

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	San bout on havie					CC10001020	00		
The second party and a party	Salaberry de Valleyfield (Québec) 165 5L1 Tél.: 450-377-4248 MH: 5,4-336-4248 FW: 900-667-4249	ec) J65 5L1	Date			2017/07/18	18		
	Fax: 450-377-5696 Mt: 514-336-4246 Ext.: 866-456-4242	36-4246 Ext.: 866-456-4242		Delivery date		2017/07/21	7/21		
			Your	Your order N°		37090			
BILIEGI TO DART AEROSPACE LTD	Shipped to		Proce	Processed by		Josianne Bourdon	Bourdon		
1270 , ABERDEEN ST.	or in		Salesman	man					
HAWKESBURY, Ontario, KGA 1K7	, Ondieno,		Carrier	, p		OUELLETTE VALLEYFIELD	TE VALLE	YFIELD	
	Att : CHANTAL LAVOIE Tél.: 613-632-5200	I.: 613-632-5200	Credi	Credit Terme		Net 30 Days	375		
Instruction F-M	Delivery Route 5		Page			2			
Product Description	Weight	M/II 040		PCS NB			Internal Use Only	Use On	\ \
			CMD	EXP B/	8/0	IN	5 1	0	TILO
FLAT ALU 1 1/2 X 2 1/2 6061-T6 FAL-112212-12 1 X 12' R/L HGAT: 201620153	52.87	12.00 PI_\$CLB					•	·	8
6 FLAT ALU 1 X/6 6061-16 (427 9-0) AS FAL-16-12 2535 5 2 X Q' HEAT: 36576 9-69	169.18	24.00 PLSCLB							
7 ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175 2 X 4' X 8' HEAT:	57.66	64.00 PIZ_\$CLB							
TRANSFERT ST-JEROME LE 19-07				1		ī Į			

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DELIVERY - USINE

NIR: R-109516-6

	ACTED ATTENDED		
	935, Boul. du Hâvre	Customer N°	CLI0001056
The second secon	Salaberry de Valleyfield (Québec) 165 5L1 Tél.: 450-377-4248 MH: 514-336-4248 F-v· son-667-4248	Date	2017/07/18
	Fax: 450-377-5696 Mt; 514-336-4246 Ext.: 866-456-4242	Delivery date	2017/07/21
D 10 to 10 to 1		Your order N°	37090
BIIIed to DART AEROSPACE LTD	Shipped to	Processed by	Josianne Bourdon
1270 . ABERDEEN ST.	Constant C	Salesman	
HAWKESBURY, Ontario, K6A 1K7	, Ontaino,	Carrier	OUELLETTE VALLEYFIELD
	Att : CHANTAL LAVOIE Tél.: 613-632-5200	Credit Terme	Net 30 Days
Instruction F-M	Delivery Route 5	Page	m
Product Description	à	PCS NB	Internal Use Only
		CMD EXP B/O	IN I S C
9 ALU SHEET .081 (12G) 6061-T6 (4 X 8) DAS FEAL-081486061 3199 5 2 X 4 ' X 8' HEATE 275871Y 274797 V 9-89	73.02 64.00 P12_\$CLB		
10 ALU SHEET .032 (286) 5061-76 (4 X 8) FEAL-032486061 3100 2 X 4' X 8' HEAT:	28.93 64.00 PIZ_SCLB		
11 ROUND ALU 1/2 6061-T6 (20) RAL-12-20 5126 5126 5 2 X 20' HEAT (68724) 9-89	9.24 40.00 PI_\$CLB		
12 FLAT ALU 2 X 4 1/2 6061-T6 RANDOM NS FAL-2412-V 8448 20 X 4 1/2" X 5 5/8" TOL .030/- 0 HEAT: T6061 / T-6125	211.60 20.00 PI		

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DELIVERY - USINE

NIR: R-109516-6

2017/07/20

Delivery date

CLI0001056 2017/07/18

CLIENT	Customer No	N ISHIOTERS	Date		Delivery date
DELIVERY - CLIENT	TTE INC.	935, Boul. du Hâvre	Salaberry de Valleyfield (Québec) 16S 5L1	Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248	Fax: 450-377-5696 Mtl; 514-336-4246 Ext.; 866-456-4242

Shipped to , Ontario,		Processed by			
°o				Josianne Bourdon	
Ď.		Salesman			
		Carrier		OUELLETTE VALLEYFIELD	
Att: CHANTAL LAVOIE Tél.: 613-632-5200	632-5200	Credit Terme	a	Net 30 Days	
Delivery Route 5	(Page		1	
Weight	N/2	PCS NB	18	Internal Use Only	
	_	CMD EXP	8/0		File
1 305.60 64.0	64.00 PIZ_\$CLB	3	1		5
	`	5	 		
9.02 24.0	00 PI_\$CLB	103	3		
	\	5	_		
147.01 32.0	00 PIZ_\$CLB	7			
6 8	for	2	1		
168.00 64.0	0 PIZ_\$CLB	3			
O lo	Total	7	- ' .		
		32.00	32.00 PIZ \$CLB 32.00 PIZ \$CLB \$64.00 PIZ \$CLB \$64.00 PIZ \$CLB		32.00 PIZ \$CLB 32.00 PIZ \$CLB \$64.00 PIZ \$CLB \$64.00 PIZ \$CLB

NIR: R-109516-6

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Next Page...

Billed to DART AEROSPACE LTD	Shipped to		Proce	Processed by		Josianne Bourdon	urdon		
1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7	, Ontario,		Salesman	man		OHEHETTEVAHEVETEID	VALLEY	TELD	
	Att : CHANTAL I AVOI	AH : CHANTAI I AVOIF Téi : 613-632-5200	Credi	Credit Terme		Net 30 Days			
Instruction F-M	Delivery Route	5	Page			2			
Product Description	Weight	Qty V/M	CMD	PCS NB	3	In	ternal L	Internal Use Only	1
5 FLAT ALU 1 1/2 X 2 1/2 6061-T6 (12) FAL-112212-12 2438 I X 12' R/L HEAT:	52.87	12.00 PI_\$CLB	+	1					8
6 FLAT ALU 1 X 6 6061-T6 (12) FAL-16-12 2535 2 X 12' HEAT:	169,18	24.00 PI_\$CLB		122					
7 ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175 2 X 4' X 8' HEAT:	57.66	64.00 PI2_\$CLB		さ	4	8	9	3	
TRANSFERT ST-JEROME LE 19-07	V								

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2017/07/20

Delivery date

CLI0001056 2017/07/18

Customer N°

Date

ACIER OUELLETTE INC. 935, Boul. du Hâvre Salaberry de Valleyfield (Québec) 16S 5L1 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

NIR: R-109516-6

Customer No	1011-15	CELLVEN	CELEIVI	000110000
Processed by Post	3111311111	935, Boul. du Hâvre	Customer N°	CLI0001056
Four 450-377-5656 NHI: 514-356-4746 Exc.: 866-456-4742 Processed by Signature Bourdon Shipped to Shipped t	The second secon	Salaberry de Valleyfield (Québec) 16S 5L1 Tél · 450-377-4248 MH: E14-236-4349 E-4 · 000 657-4348	Date	2017/07/18
Note 10 Shipped to Processed by 37090	,	Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242	Delivery date	2017/07/20
Shipped to Salesman Shipped to Salesman Salesman Salesman Salesman Salesman Salesman Salesman Salesman Salesman OUELLETTE VALLEYFELD	17.11.00		Your order No	37090
Carrier Carrier Currier Curr	BILLEG TO DART AEROSPACE LTD	Shipped to	Processed by	Josianne Bourdon
Carrier Charles Carrier Carr	1270 ABERDIEN ST		Salesman	
ALL SHEET OBJUGGE TABLE TO STATE TO STATE TO STATE TO SHEET OF THE STATE THE SHEET OF THE STATE THE SHEET OF THE STATE THE SHEET OF THE SH	HAWKESBURY, Ontario, K6A 1K7	, Untario,	Carrier	OUELLETTE VALLEYFIELD
ALU SHEET .081 (126) 6061-16 (4 X 8) Delivery Route 5 Page 3 Product Description Weight Qty U/IM CMD FCS NB Intermal Use Only ALU SHEET .081 (126) 6061-16 (4 X 8) 73.02 64.00 FDZ \$CLB 1 1 5 C ALU SHEET .032 (2005) 6061-16 (4 X 8) 28.93 64.00 FDZ \$CLB ALU SHEET .032 (2005) 6061-16 (4 X 8) 28.93 64.00 FDZ \$CLB ALU SHEET .032 (2005) 6061-16 (20) ALU SHEET .032 (2005) 6061-16 (20) </td <td></td> <td>Att : CHANTAL LAVOIE Tél.: 613-632-5200</td> <td>Credit Terme</td> <td>Net 30 Days</td>		Att : CHANTAL LAVOIE Tél.: 613-632-5200	Credit Terme	Net 30 Days
### Product Description Weight Qty U/M CND EXP B/Ø IN I S C			Page	m
ALU SHEET .081 (126) 6061-T6 (4 X 8) TEAL-081496061 3199 SC 17-7-7-C ALU SHEAT: ALU SHEAT: ALU SHEAT: REAL-081496061 3100 SC 17-7-7-C SC 17-7-7-C ALU SHEAT: ALU SHEAT: REAL-081400 PL \$CLB TO C 000 TO C 0000 TO C 000 TO	Product Description	6th	PCS NB	Internal Use Only
2 X 4 Y 8' HEAT: ALU SHEAT: ALU SHEAT: ALU SHEAT: ALU SHEAT: ALU	9 ALU SHEET .081 (12G) 6061-T6 (4 X 8) FEAL-081486061 3199	64.00	3) n
ALU SHEET .032 (20G) 6061-T6 (4 X 8) 28.93 64.00 PIZ_\$CLB 2 X 4' X 8' HEAT: TRANSFERT ST-JEROME LE 19-07 ROUND ALU 1/2 6061-T6 (20) 2 X 20' HEAT: 2 X 20' HEAT: 2 X 20' HEAT: 3100 9.24 40.00 PI_\$CLB 7 T T T T T T T T T T T T T T T T T T	2 X 4' X 8' HEAT:	Sept 436		so good:
2 X 4' X 8' HE4T: TRANSFERT ST-JEROME LE 19-07 ROUND ALU 1/2 6061-T6 (20) RAL-12-20 . 5126 2 X 20' HE4T:	10 ALU SHEET .032 (20G) 6061-T6 (4 X 8) FEAL-032486061 3100	64.00	25	
TRANSFERT ST-JEROME LE 19-07 ROUND ALU 1/2 6061-T6 (20) RAL-12-20 . 5126 2 X 20' HEAT:	2 X 4' X 8' HEAT:			
ROUND ALU 1/2 6061-T6 (20) RAL-12-20	TRANSFERT ST-JEROME LE 19-07			
teter of		40.00	58	
		1 () S	7.	

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DELIVERY - CLIENT

NIR: R-109516-6

DELIVERY - CLIENT

ACIER OUELLETTE INC.

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242 935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1

Shipped to

, Ontario,

HAWKESBURY, Ontario, K6A 1K7

1270, ABERDEEN ST.

DART AEROSPACE LTD

Billed to

2017/07/20 2017/07/18 CLI0001056 **Delivery date** Customer N°

Date

Your order N°

37090

Josianne Bourdon

Processed by

OUELLETTE VALLEYFIELD

Salesman Carrier

Credit Terme

Net 30 Days

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EXP

CMD

M/N

Qt/

Weight

PCS NB

Page

200

Internal Use Only

Att : CHANTAL LAVOIE Tél.: 613-632-5200 **Delivery Route** Ϋ́ Instruction

Product Description

13 FLAT ALU 2 X 4 1/2 6061-T6 RANDOM NS FAL-2412-V

20 X 4 1/2" X 5 5/8" TOL .030/- 0 HEAT:

Ы 20.00

Total Weight (Lbs):

Conditions:

NIR: R-109516-6

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (2% per annum) on all past due amounts over 30 days. Any default in "espect with this contract will lead to payment by acceleration and permits to the seller, at his chaice to claim for the balance due or the repossession of the goods soil. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total (\$CAD)

Prepared By:

Verified By

Time

Customer's Signature

OUT

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C000041756

NIR: R-109516-6

Total Weight (Lbs): 2 305.15

NIR: R-109516-6	er's expense. The warranty offered by hereby accepts to respect the ounts over 30 days. Any default in ods soid. All claims must be made the out authorization and are subject to	Α	Date
Total Weight (Lbs): 2 305.15	All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." is the same as offered and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will east to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.		Customer's Signature
Total Weight (ent is made in full, complete a warranty is transferred by "Ac tratation charges of 2% per m r, at his choice to claim for the aged, cut or modified cannot b	Time	
	"Acier Ouellette Inc" until paym de by the manufacturer and his the buyer accepts to pay admir eration and permits to the selie eration and permits to the selie nerchandise that has been dam	Delivered By :	
	terials remain the property of the same as offered and honord 30 days from billing date and will lead to payment by accelutivity document enclosed. Any not be a same as a same and a same and a same and a same a s	Verified By:	
Conditions:	All sold and delivered materials remail "Acier Ouellette Inc." is the same as of following conditions: Net 30 days fron respect with this contract will lead to within five (5) days with this documen a 25% restocking charge.	Prepared By :	

Total (\$CAD)



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37090

Purchase Order Date 7/18/2017 PO Print Date 7/18/2017

Page Number 1 of 6

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 CA

VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 667 4248

Buyer

Chantal Lavoie

Customer POID Customer Tax#

10127-2607

Ship To Contact

Ship To Phone

Terms Currency Net 30 CAD

Ship Via: Ship Acct:

Yours ppd

FOB

FCA - (Free Carrier)

Nbr Vei	eference endor Part Number ne Comments livery Comments	Description/ Mfg ID	Req Date/ CD Taxable Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
71900 2 SHE	0-90 EET 4 X 8 FT	PLATE 44W/50W 1/2	7/21/2017 Yes 7/21/2017	2.00 Each	\$332.60	\$665.20
Deliver To	e: DAVID.D			7	Line Total:	\$665.20

M304R0.375

304 ROUND BAR 0.375 •

7/21/2017

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

24.00 Security 8

Part Hine Tot

\$1.03

\$24.82

Line Total:

\$24.82

PO Instructions: QUOTATION SOU0046053



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37090

Purchase Order Date 7/18/2017 PO Print Date 7/18/2017

Page Number 2 of 6

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 CA

VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact Ship To Phone

Ship Via:

Ship Acet:

Yours ppd

M304S12GA

304/316 0.100" Sheet

7/21/2017

7/21/2017

Buyer Chantal Lavoie

Customer POID

Customer Tax# 10127-2607 Net 30 **Terms** Currency CAD

FOB

FCA - (Free Carrier)

32.00 sf

64.00

sf

\$12.08

\$386.56

PURCHASE MATERIAL: AIS1 304/316 SS SHEET

ANNEALED SPECIFICATION: MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)

ORASTMA240 OR ASME SA240

Line Total:

\$386.56

M304S16GA

304/316 Sheet .063

7/21/2017

Yes

7/21/2017

\$6.51

\$416.56

PURCHASE MATERIAL: AIS1 304/316 SS SHEET

ANNEALED SPECIFICATION: MIL-S-5059 OR AMS 5513 (304)

OR AMS 5524 (316) ORASTMA240 OR ASME SA240

Line Total:

\$416.56

PO Instructions: QUOTATION SOU0046053



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37090

Purchase Order Date 7/18/2017 PO Print Date 7/18/2017

Page Number 3 of 6

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acet:

M6061T6B2.500X01.500

6061-T6 Bar 2.50 x 1.50

7/21/2017

Yes

7/21/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Buyer

Customer POID

Customer Tax#

Terms Currency

FOB

Chantal Lavoie

10127-2607

Net 30 CAD

FCA - (Free Carrier)

12.00

\$13.22

\$158.59

M6061T6B1.000X06.000

6061T6 BAR 1.00 X 6.00

7/21/2017

Yes

7/21/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

24.00

Line Total:

\$158.59

\$19.38

\$465.23

Line Total:

\$465.23

M6061T6S.063

6061-T6 .063 Sheet

64.00

sf

\$3.12

\$199.49

7/21/2017

Yes 7/21/2017

MATERIAL: 6061-T6/T62 ALUMINUN SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209

PO Instructions: QUOTATION SOU0046053



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37090

Purchase Order Date 7/18/2017 PO Print Date 7/18/2017

Page Number 4 of 6

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 CA

VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

800 667 4248

Buyer **Customer POID** Chantal Lavoie

Yours ppd

Customer Tax # Terms

10127-2607

Currency

Net 30 CAD

FOB

FCA - (Free Carrier)

Ship Via: Ship Acct:

M6061T6S.080

6061-T6 .080 Sheet

7/21/2017

Yes

7/21/2017

64.00 sf

\$6.06

\$1.98

\$387.72

\$199.49

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027

OR ASTM B209

Line Total:

Line Total:

\$387.72

M6061T6S.032

6061-T6 Sheet 0.032"

7/21/2017

7/21/2017

Yes

64.00

sf

\$126.69

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027

OR ASTM B209

Line Total:

\$126.69

PO Instructions: QUOTATION SOU0046053



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37090

Purchase Order Date 7/18/2017 PO Print Date 7/18/2017

Page Number 5 of 6

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 VC-CAM002

DART AEROSPACE LTD Ship To:

1270 ABERDEEN HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact Ship To Phone

Ship Via:

M6061T6R0.500

Ship Acet:

10

Yours ppd

6061-T6 Round Bar .500"

7/21/2017

7/21/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Buyer Chantal Lavoie

Customer POID

Customer Tax# 10127-2607 Net 30 **Terms** Currency CAD

FOB

FCA - (Free Carrier)

40.00 f

9.50

\$0.58

\$23.38

M6061T6B2.000X04.500

6061T6 Bar 2.00 x 4.500 (cut to 5.00 OR 5.625

+.030"/-.000)

7/21/2017

Yes

7/21/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

NOTE: CUT TO SIZE 5.625" X 20 PCS

Line Total:

\$23.38

\$73.68

\$700.00

, 20 pcs.

Line Total:

\$700.00

PO Instructions: QUOTATION SOU0046053



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37090

Purchase Order Date 7/18/2017 PO Print Date 7/18/2017

Page Number 6 of 6

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 CA

VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

PROCUREMENT

7/21/2017

7/21/2017

Chantal Lavoie

10127-2607

Net 30 CAD

FOB

Buyer

Terms

Currency

Customer POID Customer Tax#

FCA - (Free Carrier)

71401-45

13

QUALITY CLAUSES

No

\$0.00

\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

BARE

Line Total:

\$0.00

PO Total:

\$3,554.24

PO Instructions: QUOTATION SOU0046053

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

2

Change Date:

7/18/2017



ACIER OUELLETTE INC.

935, Boul. du Hâvre

Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0046053

Billed to

DART AEROSPACE LTD

1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Customer N°

CLI0001056

Date

2017/07/14

Revision N°

0

Prices valid until

2017/07/21

Your Order No

Processed by

Josianne Bourdon

Salesman

JOSIANNE

Carrier

OUELLE SDV

Credit Terms

Net 30 Days

Page

1

Product N° and description	Weight	Qty L	J/M	Qty	U/M	Price	Pcs Nb	Price	Amoun
PLATE 44W/50W 1/2 (4 x 8) P44-1248 4059 P2025331 2 x 4' x 8' 5TOCK RD17-1027-01	1 305.60	64.00 PI2	_\$CLB	2.00	UN		2.00	332.600	665.20
ROUND 6S 1/2 303 (12R) RSS-12303- 2 5726 6 X 12' R/L 2-3 0AYS	48.02	72.00 PI	_\$CLB	72.00	PI		6.00	30.891	185.35
ROUNL SS 3/4 303 (12R) RSS-34303-12 5760 3 X 12' R/L STOCK	54.07	36.00 PI	_\$CLB	36.00	PI		3.00	63.083	189.25
ROUND SS 3/8 304 (12R) RSS-38-12 5763 2 X 12' R/L STOCK	9.02	24.00 PI	_\$CLB	24.00	PI	٠	2.00	12.410	24.82
SHEET SS 12G SS304-2B (4 X 8) FESS-12G483042B 3407 1 X 4' X 8' STOCK	147.01	32.00 PI2_	\$CLB	1.00	UN		1.00	386.560	386.56
SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 2 X 4' X 8' STOCK	168.00	64.00 PI2_	\$CLB	2.00	UN		2.00	208.280	416.56
FLAT ALU 2 X 4 1/2 6061-T6 RANDOM NS FAL-2412-V 844-5 20 X 4 1/2" X 5 5/8" TOL +.030/-0.00 DEL-WERY 3-4 DAYS	211.60	20.00	PI	20.00	PI		20.00	35.000	700.00
AL. PLATE X B 6061T6 N 2 X 4' DELIVERY 2 3 DAYS	0.00	2.00	UN	2.00	UN		2.00	315.000	630.00
FLAT ALU 1 1/2 X 2 1/2 6061-T6 (12) FAL-112212-12 2438 1 X 12' STOCK	52.87	12.00 PI_	\$CLB	1.00	UN		1.00	158.590	158,59



ACIER OUELLETTE INC.

935, Boul. du Hâvre

Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0046053

Billed to

DART AEROSPACE LTD

1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Customer N°

CLI0001056

Date

2017/07/14

Revision N°

0

Prices valid until

2017/07/21

Your Order No

Processed by

Josianne Bourdon

Salesman

JOSIANNE

Carrier

OUELLE SDV

Credit Terms

Net 30 Days

Page

2

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
AL. PLAT 6061T6 2 1/2" X 3 1/2" N 1 X 12' 2-3 JOURS	0.00	1.00	UN	1.00	UN		1.00	405.000	405.00
FLAT ALU 1 X 6 6061-T6 (12) FAL-16-12 2535 2 X 12' STOCK	169.18	24.00	PI_\$CLB	2.00	UN		2.00	232.615	465.23
ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175 2 X 4' X 8' 2-3 DAYS	57.66	64.00	PI2_\$CLB	2.00	UN		2.00	99.745	199.49
ALU SHLL. 081 (12G) 6061-T6 (4 X 12) FEAL-0814126061 3195 2 X 4' X 12' 2-3	109.54	96.00	PI2_\$CLB	2.00	UN		2.00	302.290	604.58
ALU SHEET .081 (12G) 6061-T6 (4 X 8) FEAL-081486061 3199 2 X 4' X 8' 3-4 DAYS	73.02	64.00	PI2_\$CLB	2.00	UN		2.00	193.860	387.72
ALU SHEET .032 (20G) 6061-T6 (4 X 8) FEAL-032486061 3100 2 X 4' X 8' 2-3 DAYS	28.93	64.00	PI2_\$CLB	2.00	UN		2.00	63.345	126.69
SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE .			\$						3.95

Total Weight (Lbs)

2 434.52

Important

This offer is based on availability and current pricing conditions that may be revised upon prespisorphismoles l'évolution des prix de l'acier sur le marché.
Calseofferessubjectures conditional directed proposition du crédit.

Approuved and Accepted by :

Date :

Sub-total

5 548.99

TVH-13 · · 721.37

Total (\$CAD)

6 270.36

LUTY A TUU!

AncedonNateal Cofasco G.F. P.G. Dow 246A Hamilton, Chiario LBN 335

Purchase Order/Bon de Commande, G-46214 : NOV 8131 of Lading/Conneissement 415723

TEST REPORT

Attention: [NAME]
Fux: [FAX]
Date: 12/16/2016

Printable lest Report

"Vendar/Vendeur." Page 1 of 1

Customer/Client Sales Order/Bon dr Lommande Sales
612995

PCS 364422001

PRS SIIP/Bondereau de CharRe Vehicle or Carrier/Vehicule ou Transporteur.

Spec/horm of Spec UDF 640-13 Add/Sou FOR CONV TO PLATE (01/11) STANDARD THICKNESS TOLERANCE TEST REPORTS REQUIRD

Material Description/Description du Material PLATE_IN_COIL FOR CONVINCION STRUCTURAL STEEL

PLAIK ORY COILS MIL FDGE .4870 MIN .5010 X 48 X COIL WEIGHT: 44070 LOS

COUNTRY of Origin/Pavs d'Origine_CANADA

Test Methods/Nethods d'Essai

Sn No Als Alt p 89. 3 .61 .068 .863 .83 .64 HEAT

COULÉE C 268443 .05

PECKANICAL PROPERTIES/PROPRI NANTQUES

SERIAL NUMBER LIFT # DAY YELD STREAGTH UITWATE STREAGTH ZELONG
MOMBRE DE SERIE FARDEAU D'ELASIACHE A LA RESISTANCE A LA ALLONG

D'ELASIACHE
PRACTION

L99714/80 3597840 T 61 72 (*) Rethod of elongation calculation: at fracture, / M_ode de calcul de l'allongement: au point de fracture.

https://ec.dofasco.ca/MelTestReports/printabletectreport.asp

HODEH USAt

(00 UP)

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24,17/2016

AncelerHittal Defasco G.P. as per lealey Taggari _ Offi Supervisor The Results Relate Only To The Items Tested This Report Shall Not 8e Reproduced Except In Full Without The Expressed Written Approval of The Offic Supervisor.

This Contract is Subject to The Terms And Conditions Of Sale Shown on The Order Acknowledgement. Ce Contrat est Sujet aux Termes et Conditions de Vente Indiques Sur l'Accuso de Recoption de Compande.



CHANDAN STEEL LIMITED

(GOVT. OF INDIA RECOGNISED EXPORT HOUSE) SOURCE AND CONTROL AND BASE OF THE PARTY.

ADM OFFICE IN MICH.

Tel.: 91-23-64200000, Nat.: 91-23-44200000/36 Dead published and and

L/c. No.: L/c. Date:

Item-SBR

Heat #-CH-3840

WORKS Flor No. 35, C. I. D. C., Undergoon Dist Volume, Corporal - 300 EVS.

Tal: 95-000-300 5099 Per: 95-200 349 5072 Small | expension land and a state of the land

REM OC 09A / 02 / 10.12.2012

Piomilto		14	1%(Rp1.0)		712	*	%	(BHIN)		- D	ш	Aı
Specified Values	1	roof Str V/ssm² / Rp0.2)	/MPa	N/m	Strength m²/MPa Rm)	Principus A	Reduction of Area	EN 190 6906-1	Tinted (from) or So Test Test	ample Sta	m -	
	-			tenoci >	EN 190 6			Hardness	Test Method :4			
			Treat	Onthe of		IANICAL PE	APRICIES.					
								9.05	0.41	0.10	0.	0690
Results	0.019	0.42	1.71	0.040	0.020	18.21	0.32	8.05	-	-	-	1000
Max.	0.000	1.00	2.00	0.045	0.030	20.00	1.00	10.50	1.00	-	-	-
Min.						18.00	-	8.00		Co	-	N
	C	91	Mn	P	S	L COMPOSITI	Mo (Wedg	NE NE	Cu		_	
CHO	140	400	01/1.6307 10400/580403		WED CICA	H			Continuou	es Castin		
		30	A/30CL		/inches	Toles	EDG6	E	Process lactric Melting.		ofining	
Heat !	No.	(Grade		Silme			120	12'-12'6'			
		OIAL	Arresso th FRR	LINUN	D BASS			dered 126°	Actual	-	645	Las
			RODUCT DI NLESS STEE					LENG			Net W	R.
				-			SC_No. &	lo. & Date	: 15-16/00924 : EXP/00837/			201
							Date of Is P. O. No.		: 08.07.2016 : P004712			
1							Test Certi	filmte No.	: EDP/00337	- 13/2014	5-2017	

- 1. Cold drawn & Cantraless Ground.
- 3. PMI test done 100% & found Satisfactory.
- 5. Material is free from mercury contamination.
- 6. Inter-Grammler Corrosion. Test as per ASTM A262 15 (Pr.E) setisfactory.
- 7. No welding or weld repairs were performed on this material while in our possession.
- 8. Micro structure reveale-equiased grains of Austroite & free from cartide Precipitation.
- 9. Grain size No. 7-8 of ASTM-us per ELIZ-96.
- 10.The material Conforms to ASTM A276-15, ASTM A182/A1826-18, ASME SA 182/SA 1826-13, ASTM A479/A479M-15
- ASINE SAC79/SA-679M-18, ASTIM A198/A198M-125 BB CL1, ASINE SA193/SA198M-13 BB CL1,
- ASTM AS2D/AS2DM-11 BB CLL, ASME SAS2D/SA S2DM-10 BB CLL, AMS-QQ-5-765B COND A, AMS 5697H, AMS 5647H,
- EN 10088-3 : 2014 & DEN EN 10272-2008 Specification.
- 11. Location of sample Centre, Direction Longitudinal, Test Temp Room Tump., Shape of Test Piece Round.
- 12. Merking details Company Logo, Size, Grade & Heat No.
- 13. The material is manufactured /malt in Cheedan Seed Mill and is of Indian Origin.

BUNDLE NO.: 47 to 51

COLOUR : RED

2. Solution expended at 1050 °C.

4. Material is free from radio-active contamination.

B.S. RAUTELA MANAGER - QUALITY ASSURANCE

1

It is hamby cartified that the above results are true and careet in every details and are menting the requirements of specification & purchase order.



METALLURGICAL TEST REPORT

6870 Highway 42 12am Ghent, KY 41045-9615 (502) 347-6000

198768

Date:

Page: 4,06/2017 304/3041 Steel:

Finish:

Corrosion: ASTM A262/15;1808end-OK

STAIMES STEEL SHEET, C.R. ANNEALED & PICKLED; UNS 30400/30403 ASTM A240/15b,A480/15,A666/15;ASKE SA240/15,SA480/15,SA666/15 NACE MR0175/ISO 15156-3:2009 A, MR0103/07;QQS766D-A X MAG PERW MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED CHEM ONLY ON FOLLOWING ASTM: A276/16, A479/16, A484/15, A312/16 AMS 5511H/5513J XBRK; MIL-5059D AMD3(X CRN MZAS); MIL-4043B CHEM ONLY ON FOLLOWING ASME: SA312/13, SA479/13 DESCRIPTION: PRODUCT

-Melted & Memufactured in the USA; Mat'l is DFARs Compliant Mat'l is Free of Mercury Contemination, No weld repairs. Product Mfg.by a Quality Mgt.Sys. in Conf. w/ISO 9001 Steel Making Process: EAF, AOD, & Cont. Casting Material is Free of Radioactive Contamination EN 10204:2004 3.1; ROHS 1 & 2 Compliant

REMARKS

MAS Order: PN 0077268 09

C107971

Your Order:

007060 500

Customer:

Cortificate: 280714

roduct Id	Coil # Skid	Skid # Thickness	Wideh	Weight	gued	th	Mark	Width Weight Length Mark Pieces Commodity Code	
F11882	053232. 度	1050	48 0000 AAA C COURT	3 645	28440	40 00 000			
				2	organic a	00.000	72	7.7	
)			Lea	b Accredit	atton	Lab Accreditation Bureau, ISO/IEC 17025, Cartificates 10000	Stificates 19999
CHEMICAL	ANALYSIS	CM(Country	lelt) ES/Spain	US(United	of Melt) ESISpain) US(United States) ZA/South Africa) (Pf. Ispan)	th Africa . ID.	(.lanan)	Abani to the standard and made	777

alysis per ASTM A751/14m

Y.	3	,	*	2	2	2 075	P ব	30 % IN % IN %	je ⁿ	ek on	
3132	DS	.0236	18.1365	.4595	.4595 1.8040	.3035	.0555	.0555 8.0365	.0290	3	
		* 18									
		.2165									

PROPERTIES MECHANICAL

rail Hard	81.50	
Hard	83.50	
20C .2% YS 2DC ELONG % Hard KSI %-2" RB	48.39	
.2% YS 200 XSI	47.13	
UTS 20C	93.29	
19 44 4	Es Bs	
Coil #	05313L	
Product Id# Coil	211862	

NAS hareby conflice that the analysis on this centification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Dept. Mgr. Technical

KRIS LARK

4/06/2017

NOTICE OF SHIPMEN!

* AII Flat Rolled Products FINISHING LOCATION

16187

CERTIFICATE OF 1EST (1)

| 09/15/16| 329587 | VANDERGRIFT, PA | 522741 | REPEAT | OO | PAL | GOVICONTINCT | ODGR | RATE | ONTY | 7219.90.0000

PRIME

O'T O'TO

CHAIS DISTRIBUTION

P206081

SOLD 1 SHE

CUST ORD NO & DATE

70

7219.90.0000

13020102060000 |30-096-243 1121 VANDERGRIFT

|PA |657047

SHIP TO

08104 2201 MT. EPHERAIM AVENUE AMERINOX BLDG 90 HARRIS TERMINAL CAMDEN DSO 30

GRADE AND SPECIFICATIONS
"ATI 304" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (AMS 5513J) (ASTM-A-262-14 PRACTICE (ASME-SA-240 ED 2015) (EN 10028-7:2007-1.4301-2B) (ASTM-A-240-16) (UNS S30400)

HEAT # COIL #

849874 AAB59755-B

001 1 48./.059/2029. > C CUST IDENTITY 3042B16GX48XC

ITEM PCS DIMENSIONS W/G/L

TEST #

THEO TAG #/ CD SKID GROSS TARE NET

469113

19295 50 19345 EXW - EXCEPT VAT AND OTHER APPLICABLE LOCAL TAXES WHICH ARE THE RESPONSIBILITY OF THE BUYER PLEASE MAIL ACKNOWLEDGMENTS TO DIVERSIFIED ULBRICH 98 NORFINCH DRIVE DOWNSVIEW, ONTARIO CANADA M3N1X1 ATTN: ANNE DIRKSEN-CAIROLI ORDER REMARKS: DIST:

--N----no--.43 --MO--.48 --NI--8.11 --MN-- --P--- --S-- --SI-- --CR--18.24 EN ---D--(MT %) TYPE MENT/PEST 849874 HEAT

.035 BN BN

IN 2" % R/A HARDNESS TENSILE & ELONG

HARDENABILI'

CORROSION ASTM GRAIN

BEND A 262 PR E SIZE

T PASS

83.HRBW 85.HRBW

53. #

.00696

T 48200.

PSI

YIELD

TEST DOCATION

* ISd

* Y.S. BY 0.2% OFFSET METHOD T-YIELD

TIEM TEST NO 001 -- 8842285

TEST LOCATION

TEST NO 8842285

I TEM

52600.

PAGE 01 - CONTINUED ON PAGE 02 TEST LOCATION

08:21:39

12/13/16

CERTIFICATE OF TEST

DATE SHIPPED

SHIPPER NO. KAII Flat Rolled Products

CUST, COME

7219.90.0000 | 09/15/16 329587 | VANDERGRIFT, PA |522741 FINESHING LOCATION HEPEAT 30 PRI-ORDEN PATE OFBTY 99108-2 26

|PA |657047 I MULL ORDER NUMBER 13020102060000 |30-096-243 1121 VANDERGRIFT PRODUCT CODE

SHIP TO

AMERINOX

DSO PRIME

DIVERSIFIED ULBRICH STAINLESS

SOLD TO

FORMS DISTRIBUTION

P20608]

SOLD SHIP

CLIST DRD NO. & DATE

DIV OF ULBRICH OF CANADA INC

20 HYMUS BOULEVARD POINTE CLAIRE, OC

H9R 1C9

30

2201 MT. EPHERAIM AVENUE BLDG 90 HARRIS TERMINAL CAMDEN

08104

N

GRADE

H9R 1C3

CANADA

M & A TRANSPORT ı CARRIER

"ATI 304" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE

ELONG AT FRACTURE

GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY NR = DATA NOT REQUIRED

EN 10204:2005 - 3.1 CERTIFICATE DOES NOT INDICATE PED APPROVAL FOR THIS MATERIAL.

EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. U.S. LAW ALSO PROHIBITS DISPOSITION OF THESE COMMODITIES/TECHNICAL DATA TO ANY END-USER OR FOR ANY END-USE RELATED TO THE DESIGN, DEVELOPMENT, PRODUCTION, STOCKPILING, OR USE OF CHEMICAL, BIOLOGICAL, OR NUCLEAR WEAPONS, OR MISSILES, WITHOUT THE PROPER APPROVAL OF THE UNITED STATES GOVERNMENT. THESE COMMODITIES OR TECHNOLOGY, WHEN EXPORTED FROM THE UNITED STATES, ARE IN ACCORDANCE WITH THE USA

ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI FRP QUALITY MANUAL REVISION 24 DATED 10/16/2015. RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI FRP HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE THIS CERTIFIED MATERIAL TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE

08:21:39 12/13/16

PAGE 02 - CONTINUED ON PAGE 03

NOTICE OF SHIPMENT PACKING LIST

Flat Rolled Products

CERTIFICATE OF TEST

MILL OKDER MANGER

PRODUCT CODE

SHUPPER NO. FINISHING LOCATION

CUST, CODE

| 09/15/16 329587 | VANDERGRIFT, PA |522741 REPEAT DO PRI-ORDER RATE ORITY

7219.90.0000

PA 657047 13020102060000 | 30-096-243

1121 VANDERGRIFT

SHIP TO

SEC.

PRIME DSO 30

> DIVERSIFIED ULBRICH STAINLESS DIV OF ULBRICH OF CANADA INC

SOLD TO

FORMS DISTRIBUTION

P206081

SOLD 1 5407

CUST, ORD, NO. & DATE

H9R 1C9

20 HYMUS BOULEVARD POINTE CLAIRE, QC

H9R 1C3

AMERINOX

08104

2201 MT. EPHERAIM AVENUE BLDG 90 HARRIS TERMINAL CAMDEN A TRANSPORT ري Σ CARRIER

"ATI 304" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE GRADE

ATI FLAT ROLLED PRODUCTS PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES

FOR TESTING LOCATIONS TC, BN, MI, & LO: C, S BY COMBUSTION/INFRARED N, O, H BY INERT FUSION/THERMAL CONDUCTIVITY

MN, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF

B BY OES

AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES

PB, BI, AG BY GFAA

ATI FLAT ROLLED PRODUCTS HAS NO CONTROL OVER CUSTOMER PROCESSING OF MATERIAL; INCLUDING,

BUT NOT LIMITED TO, BUFFING OR ELECTROPOLISHING MATERIAL WITH A 2B OR OTHER FINISH, AND DOES NOT REPRESENT OR GUARANTY THAT THE MATERIAL IS SUITABLE FOR ANY PARTICULAR PROCESS OR USE OF CUSTOMER.

EN 10204:2005 3.1 CERTIFICATE

BN = ATI-FLAT ROLLED PRODUCTS; 100 RIVER ROAD; BRACKENRIDGE, PA 15014 TC = ATI-FLAT ROLLED PRODUCTS; 1300 PACIFIC AVENUE; NATRONA HEIGHTS, PA 15065 TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS:

>>>>>>> >>>>>>> FOR ACCESS TO ONLINE CERTIFICATES OF TEST REGISTER AT MYATI.ATIMETALS.COM >>>>>>>>>

08:21:39 12/13/16

> - FINAL PAGE PAGE 03

our responsibility for loss protection please examin or damage is discover transportation agent on w

#34171 P204294

产品质量证明书

INSPECTION CERTIFICATE

各户名称。 Customer R. S. 不锈钢冷轧钢板和钢带 No. Cold rolled stainless steel plate, sheet and strip

合同号。 Contract No.

304

标准: Specification 27.0

繂 州

江苏甬金金属科技有限公司

005736.A

JIANCSU YONGJIN NETAL TRONNOLOCY CO. LID

地址。江苏省南通高新科技术产业开发区劃程大过999号

Add : No.999 Pengeheng Road High-tech Industrial Development Zone, Nantong, Jiangsu, China

Tel: 0513-80608156

Fax : 0513-80608199 iff th: 226300

P.C. 226300 201409022820 正明书号: Certificate No. ASTN A240

	交货状态	State		追火	退火	退火	追火	遇火	過火	
	極極	Hardness (HV)	201以下	177/175/180	177/175/180	170/173/174	170/173/174	171/174/176	175/175/176	
ile	奉水 聯	Elong (%)	40以上	58	58	59	29	58	22	
拉伸试验 Tensile	田原强度	Y. S(N/mm²)	205以上	316	316	271	271	283	282	
和	抗拉强度	T.SOVIEW)	515以上	652	652	229	627	640	648	
	多级	Grade		1	I	1	1	1	I	
	五百	Weight (Kg)		5287	5300	6878	6705	≥ 0589	6852 V	37872
	規格	Size (am)		1.95*1250	1.95*1250	1. 17*1219	1.17#1219	1. 43*1219	1,45*1219	
	明常编号	Coil No.		YJJ14207755B1	YJJ1420775582	YJJ14Z08810A	YJJ14208810C	A11880241EX	YJJ14208812B/-	
	米田	Surface		28	28	28	28	28AG	28.	9-89
	字号			-	2	62	4	2	ဖွ	中中

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	oy	1	\	0.03	0.03	0.09	0.00	0.02	0.03	
	Z	00.00	0.10	0.052	0.052	0.052	0.052	0.054	0.055	0000
化学成分Chanical composition %	Ni	8.00	10.50	8.02	8.02	8.09	8.09	8.08	8.09	COOR COME OF THE PARTY OF THE P
hemical com	Ç	18.00	20.00	18.27	18. 27	18. 11	18. 11	18.21	18, 32	2
5季成分 (3	S	00.00	0.03	0.005	0.005	0.002	0.002	0.003	0.005	
4	Ъ	0.00	0.045	0.040	0.040	0.034	0.034	0.037	0.030	
	Νίη	0.00	2.00	1.14	1. 14	1.04	1.04	1. 09	I. 08	W. 2-7 W. C.
	Si	00.00	0.75	0.34	0.34	0.39	0.39	0.42	0.41	W
	U	0.00	0.08	0.045	0.045	0.044	0.044	0.041	0.039	Ł
安全	No.	MIN	MAX.	-	7	က	4	5 &	9	

*PX作耳答题: ALM GB/T 228-2002 标用 *Tensile Test: use Standard GB/T 228-2002 *使更适场会: 附州 GB/T4:40. 1-2009 标剂 * #Inriness Test: use Standard GB/T4:40. 1-2009

95,hex

Service Center Metals

Prince George, VA 23875 5850 Quality Way

Gan Do.

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

278833 OUR OROCR NUMBER

> D.Schroeder (Canada) 11/22/2016 DATE OF SHIPMENT SALESPERSON SCRB 1.500x2.500 6061-T6511 MRB0657 NICK FEMPER DIE NUMBER CUSTOMER PART NUMBER V836661 C73639 314705 MANYEST NUMBER CUSTOMER PO 32pcs 1,710 lbs Metaux Specialises Samuel Samuel & Fils & Cie Ltee Quantity Certified

ASTM-B221-14 No Stencil AMS-QQA-200/8 Rev-A CERTIFICATION PECIFICATION

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Hems produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

Ultimate Tensile Strength (KSI) Test Date This product is RoHS-2, REACH, and DFARS compliant. Mechanical Properties Lot No. Tests

R681013-014 201620153

3 5

	שוט	Hax	E E	Bax
11/15/16	46.90	49.70	43.20	46.80
11/18/16	50.50	53.80	46.10	20.

18.60

15.60

Hax

E E

Percent Elongation

Yield Strength

(KSI)

7	
Alloy 6061	
luminun	
Composition for A	
Chemical (

리 E e S Alloy

Lot No.

Cast #

Mg Mn

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60.0 0.10

0.32 0.34

0.35 0.38

0.74

6061 6061

201620153 201620153

1K161101B 11091602

United States of America United States of America

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0.05 0.05

97.42 97.38

Melt Source:

Others

Each

A

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Print Date: 11/22/2016

SCM products are melted and extruded in the USA

Foy 5/8/16

Calvin J. Wiggins, Director of Quality & Technical Services

48110

		3	CERT CODE			DIE NUMBER	4658	Ju	Jun/08/2017	MENT 17		206	206192 — 1	ר ל		372109	372109
ACIER OUR ETTE		0.4	105367 /OL	105367 /OU-47826	9:	ALLOX 6061	TEMPER		SALESMAN HOUSE ACCOUNTS	CCOO	NTS		W	ADE	IN CA	MADE IN CANADA	
1" X 6" FLAT BAR			CUSTOMER DT04658	CUSTOMER PART NUMBER DT04658	BER	PART D	PART DESCRIPTION	3AR				CERTI	CERTIFICATION MILL TEST ASTM 8221-14	STM B.	221-14		
Mechanical Properties	h																
Lot			H	Test Date		Strong	Chronoth (KST)	Yield	Yield Strength		Percent		Hardness Pockwell F		ā	Conductivity	
A.11 6061			2	May/26/2017	17		44.50		40.70		15.80		91.1,91.2,91.3	uj.			
Chemical Composition	Ū	9	S	W.	٥	ž	7.0	j=	3	>	00		- G	5	ù	9	g
A.11	0.563		0.0		0.0	•	0.01	0.023	0	0	0 0	0	3 0	0	d o	0 Remainder	
DAS																	
6-63																	

specifications.

Tulsiram Mohabir Quality Control Manager

1 - CUSTOMER COPY

	CERT, FIED INSPECTION REPORT		Aicos	oe mc.	DAVENPOR	IT WORKS 4879	DAVENPORT WORKS 4879 State Street Bettendorf, IA 52/22	dorf. IA 52722 H
No Perch, curty mai the material covered by the centicate has been expected with, and has been found to men the applicable requirements executed therea, this centicate any special community is per of the description and that samelias representative of the material must be exercised to the same of the same of the same.	red by this certicate has been mapedly bridged any specifications form orrpastion brids and had he metha	ctes with and has been four ing a peri of the description of rices propidles shows on the	id to most the stid that sericles a face of this short.	3055125 Ship Date	B.C. No.	Invoice No.	Ship From: Alcoa No. Item	RIVENDADE, IA
The lost report their not be reproduced except in full without the written express of the Owaldy Department, he alterated addition or of the their particular in an invested for their sound of the contrast o	except in full without the wroten op) obe muste to tres conflictes. The pro- by any recopiers may be purestived as	roval of the Gualdy Departm orthing til (alse frontour, or o is felchy under applicable by	ert. No storator. stronerso (resoluteri)	P.O. No./Govi Contract No.	Contract No.	0000cc Custoner	1000853563-3 Alcom Item	DPF-52903-02-3
Rei of Woodell		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1						
Res Woodell Careford Violett	Works	Terrence Thorn Spelity Assurance Manager	Then					
			Page 1	0 5				
Ship To:		Teff. Des 125 X 125 X Teffet CUARANTE 209 REV (HARKED MAX GROSS 10 % CO	105) X 144.0 LN LN (+.156. 105) X 144.0 LN LN (+.156. T6 FLAT SHBET FOR DISTRIBUTION STANDARD	105) X 144.0 IN W (+.1562) X 48.0 IN W (105) X 144.0 IN LN (+.1562) - 15625 - 15625 - CA TE FLAT SHEET FOR DISTRIBUTORS TOLERANCE GUARANTEED. AMS4027 REV M ANSIH35.2 REV ((AARKED)) KRAFT PAPET INTELEAVED ((AARKED)) KRAFT PAPET INTELEAVED (AARKED)) KRAFT PAPET INTELEAVED (10 % COR DIZGOOL REV 46 CUST REQ 16-11-02 *** W/E 16-11-05 ***	IN 25-1 25-1 2 R 2 R 2 L 2 L 2 L 2 L 2 L 2 L 2 L 2 L	F + .125 . -CAT D 126901 (N) A NCE EV 2013 EXC_MRK AS +/-	(N) A/T 6061- K ASME-55-	
Package T	Loc 0/1/8955	Weight	Quantity	KON	Inspector	Inspector Clock Numbers		
	358973	3837		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	27709 47476	t t f f f f f f f f f f f f f f f f f f	† † † † † † † † † † † † † † † † † † †	
Notes for CQR: D126901.46 PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 1997-08-01.	1.46 HE REQUIREMENTS OF	AMS4027 REV N	ALSO NRET T	HE REQUIREME	REV N ALSO NRET THE REQUIREMENTS OF AMS-CQ-A-250_11	-A-250_11 ORIGI	ORIGINAL REVISIO N DATED	(LED
CQR: D126901.46 -Sp	-Specification Limits	8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	3 9 9 1 1 1 1 2	\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	6 6 5 8 8 8 8 8 8 8	# # # # # # # # # # # # # # # # # # #	
Thor Dir	TYS TYS XSI	ELAD		भ भ				
	Min 42.0 35.0	10						
Chemical Composition	SI 75	CU MN MG	CR 2N T	Ti Bach Total	Other Total Aluminum 0.15			
Alloy 6061 Loc: 358973 - Mec	0.40 L. Physical,	0.15 Metallogra	tomet		REMAIN			, P
Tabr Dir	No-v	TYS TYS	EL4D					
			434					

OFF-THED INSPECTION REPORT

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The fact report that has be reconciused energials full velocial the written approved of the Quality Department. He energing addition of the County of the confidence of the County of th

DP-87273-1

1000887223-1 Arconic Item

Customer

2017-02-04 11202325 Item P.O. No /Govt Contract No.

3128552 Ship Date 2017-02-04 C73854 Ln#: 1

RIVERDALE, IA.

Ship From: Arconic No.

Invoice No.

B.L. No.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Arconic

Red Worker

Ros Wascer: Orecte Work

Temera from

Page 2 of 2

Lot: 358971 - Mechanical, Physical, Metallograpy, Quantometer Results (cont.) ------

MS WG CR ZN TI Other Each Other Total 0.05 0.9 0.16 0.02 0.02 < 0.05 < 0.15 PE CU 1 Chamical - ORS SI Actuals 0.65 Cadt Number H2743035

This material was melted in the United States or a Qualifying Country [REF DRARS 225.872.1(a)]; it was manufactured in the Daited States

CEPTIFIED INSPECTION REPORT

NA hearty crity insitua calkraid concrot by the conditions has been hopeded with, and his term bend to meet the 2/stanks requestions described theory, invitating any specialisms forming a part of the conditions and that exempts 2/streamfall we of the maintain that this comparation finds and that the machanism properties shown on the base of this should

The fact reports that I not be reproduced compile in A.D. wathout the written reported at the Coulty Department. We alternate and addition or to have considered to the recording of locks, (colours, or distinguished for the contraction of the recording of locks, (colours) or distinguishing the respirator of the respirator by any notional may be purished as a thinky under explasable law.

206 d. Woodel

Reb Historial
Crecial of Manyesturing Deventors Werland

Torrance Thora Quitch Assurance Manager

Page 1 of 2

Ship To:

15625) CAT D 126901 (N) A/T 6061 1255 X 144.0 IN IN (* 15625 15625) CAT D 126901 (N) A/T 606.
TG FLAT SHEET FOR DISTRIBUTORS TOLKRANCE
GUARNITHED "AMS1027 REV N AMS1H35.2 REV 2013 EXC MRK ASHE-SB((MARKED)) KRAFT PAPER INTERLEAVED Item Description 0.08*IN ex (+0.0000 -.0045) X 48.0 IN W (+.125 128) X 144.0 IN IN & 1852 | 1625 Chr C. 18 MAX GROSS SKID MGT: 4750 LB GUNN TOL +/10 % COR D126941 REV 46 CUST REQ 17-0130 *** N/R 17-03-11 ***

Weight TOE 1866 116 Package Ticket 274797

MO3 Quantity 3855

Inspector Clock Numbers 27843 47275 2

Notes for COR: D126901.46 PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV IN ALSO MEET THE REQUIREMENTS OF AMS-00-A-250_11 ORIGINAL REVISIO N DATED CQR: D126901.46 -Specification Limits

PCT PCT TYB Max Min 42.0 CTS KSI Long Transv. Dir Tripe Te

Chemical Composition Alloy 6061 Loc: 358971

07

35.0

Long Transv. Dir Tupr T6

Customer 11202325 Iten B.L. No. P.O. No./Govt Contract No. C73854 Ln#: 1 2017-02-04

DAVENPORT WORKS 4879 State Street Bettendorf, 1A 52722

Ship From:

RIVERDALE, IN.

Invoice No

DP-87223-1 1000887223-1

Arconic No.

Arconic Item

Arconic

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Ship Date Alcoa Inc. We hercay cetay that the traitend covered by the confictor has bash respected with and has been found to meet the representations of the descriptor and that samples representations of the descriptor and that samples representative of the descriptor will the composition finds and has the meeting results in the face of this shap.

Tha toat repat blais not be reproduced except in Lift without the written approval of the Quarky Organiment. No alterators, addition of other conteng of take Laddovis, or alterate fraudisant recovers, as either to this confider by any recipient has be purched as a reliaty unter applicable law.

OPE-53503-01-3

Alcoa Item

Customer

P.O. No /Govt Contract No.

C73254 Ln#: 3

11086569 B.L. Vo.

2016-10-25

Alcoa No. ftern 1000853903-3

Invoice No.

R IVERERED IN

Ship From:

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Des de Woodell

Rep Wends: Dructor of Monufacturing Divisions Wents

Lot: 358973

Ready Assidence Manager

Page 2 of 2

- Mechanical, Physical, Metallograpy, Quantometer Results (cont.) ---FE CU 0.5 0.24 SI 0.65 Chemical . ORS Cast Number H2743025

This material was melted in the United States or a Qualifying Country (REF DFARS 225.872.1(a)); it was manufactured in the United States

NN NG CR ZN TI Other Each Other Total 0.06 0.9 0.16 0.03 0.02 < 0.05 < 0.15

Accuals

#5/210

RAL-12-20

Test de dureté Rockwell **Rockwell Hardness Test**

Client / Customer:

LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address :

4054 BOUL, LE CORBUSIER # 201

LAVAL, QC H7L5R2

commande Sapa / Sapa order #:

7020941

bon de commande / Purchase order # : OU-47416

de matrice / Die #: MS 9905

Description: 1/2"DIA.ROD**

Alliage & frempage / Alloy & temper: 6061 16

Longueur / Lenght: 6097 mm

Contrôle / Control #: 85610-2

Coulée / Cast # ! 68724

Dureté Rockwell E /

Min. requis /

Max. permis /

Rockwell E hardness: 90 HRE

Min. required: 88 HRE

Max. permitted: 100 HRE

Composition chimique typique / Typical chemical composition:

	SI	Fe	Cu	Mn	Mg	Cr	Zn	TI
6063	0.20 - 0.60	0,35 Max	0,10 Max	0.10 Max	0.45 - 0.90	0,10 Max	0.10 Max	0.10 Max
6005	0.60 - 0.90	0,35 Max	0,10 Max	0.10 Max	0.40 - 0.60	0.10 Max	0,10 Max	0,10 Max
6005A	0,66-0.74	0,14 - 0,28	0,08 - 0,16	0.18 - 0.26	0.46 0,54	0,03 Max	0,05 Max	0.05 Max
6061	0,40 - 0,80	0,70 Max	0,15-0,40	0.15 Max	0.80 1,20	0.04 - 0.35	0.25 Max	0.15 Mox
6351	0.7 - 1.3	0,5 Max	0.10 Max	0.40 - 0,80	0.40 - 0.80		0,20 Mox	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221/14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement votre,

date: 2017-03-30

Yours truly,

Daniel Alfredo Pelletier Directeur Qualité **Quality Director**

F.07.04 rev0 Rapport depropriétés mécaniques.doc

ACIER OUELLETTE DIV-VALLEYFIELD

PLAQUE ALUMINIUM 6061-T651 2.00" THICK X 4.5000" X 5.6250" PART NO.

PO/RH ACOURD 7753

Nous certifions que le document reproduit ici est une copie conforme du rapport foumi par le foumisseur du materiel ou les données resultent

Certificate of Mill Test Results

BL VIM-516222-001

de l'analyse faite par un laboratoire qualifie SIGNE PAR: Pau Pg 1/2

MILL TEST REPORT

TA CHEN INTERNATIONAL, INC.

This MIR contains 1 page (Page# 1)

Customer: COPSTL PO#:VIM-636599 SO#:LPBY00 Item;2.000481446061T651 Bundle:17555 Heat#:T6061

MTR#:NWCL0664-5.GIF

NWCL0664-5



CERTIFIED TEST REPORT

PRIME ALUMINIUM ALLOY PLATE

DALIAN HUICHENG ALUMINIUM CO..LTD (MALCO) NO.53 MEBIN MORTH ROAD 05H HARBON INDUSTRIAL ZONE DALIAN, CHINA 118105

SERVAL NO.1 201009097688117495

DATE: Bopt Str. 2016

	(8# 10204:2004 3.	. 1)	DATE: Bopt Sth.	7016	
CUSTOMER	: Ya Ghen	Informational, Inc. 280 (oble Ave. Park 20 Way	Saddle Breat Harris	
PRODUCY	ALLOY & TEMPER	LOT NO.			-
PLATE	60011851	[900]		DIRENBIONUNCH	E67
CONTRACT NO.	PALLETS	The same of the sa		2"#48 5" > 144 5"	
H09002	17655	NO.		NET-WEIDIT (LEAD)	ACES;
1	LOT NO.	T6001	2772/2		
ASME WH709-13 AS	BURFACE				
		UNIFORM BRUSHED FINISH			

Chemical Composition(WT%) ELEMENT Fe Mg SPECIFIED VALUE Cr 0.40-08 =0.7 0.15-0.40 50 16 0.4 ~.1.2 LOT NO. 9 44 - 0.35 0.628 0 335 0.206 0,033 1.093 0.148 20 Ti Ze. SPECIFIED VALUE Rach Intel **⊆**0.26 A #0.1d 30 CS s0.15 LOT NO. T6061 0.013 Rest 0.029 E/) 0/i #Q,15 Rost

ı	10000			P	hysical Test				
ı	LOT NO		UTS(HB)	ALBUREO	ELONO(%)	ACTUAL			
ı	SPECIFIED	Man	420	35.0		GAUGE(HECHES)	NARDHESS	CONDUCT	BEND
ı	16061	01	48.8	40.5		2 005			
ı				40.5	14.3	2018			

Datan Mulcheng Abuninhum Co., Lid.(MALCO) hereby settline that seeh let has been asmpled, tested and inspected in accordance with applicable require described herein. MPLTED AND MANUFACTURED IN CHINA Melonal meets requirements of REAGH Rev. 8-16-14 and ROMS 2 May, 2011/63/EU.

孙静

Sun Jing Monegot,Quelely Assurance

For and on behalf of Daline Hurchelly Aluminium Co. Ltd.

Authorized Signature(s)

Should be stocked as M60617652.000 X 4.500

Certificate of Mill Test Results BL VIM-516222-001

ACIER OUELLETTE DIV-VALLEYFIELD PLAQUE ALUMINIUM 6061-T651 2.00" THICK X 4.5000" X 5.6250" PART NO.

PO/Rel AC000007753

Nous certifiors que le document reproduit ici est tine copie conforme du rapport foumi par le foumisseur du materiel ou les données resultent

de l'analyse faite par un laboratoire qualifie. SIGNE PAR:

20Jul (7

Pg 2/2

THE INT REPURT

Customer: COPSTL POW:VIM-636599 SO#:LPBY00

Item: 2.0004B1446061T6S1 Bundle: 17858 Heat#:T6125

This MTR contains 1 page (Pages 1)

HTR#:NWCL0664-8.GIF

NWCL0664-8



CERTIFIED TEST REPORT

PRIME ALUMINIUM ALLOY PLATE

DALIAN NUICHEND ALUMNIUM CO. LTO.(NALCO) NO.53 HEBIN HORTH ROAD DBN HARBOR INDUSTRIAL ZONE DAI MACCHINA 116109

SERIAL NO.: 201609277812317840

(BV 16061;2004 3.1) DATE: \$491.270,2018 CUSTOMES Ta Chan International, Inc. 258 Point Ave. Port 50 West, Reddio Speen, NJ 07662 PRODUCT ALLOY & TEMPER PLATE LOT NO. DIMENSION(INCHES) CONTRACT NO. fm12a PALLETS NO. 7"448.6"=144.6" NOUNEZ 1700a NET WEIGHT (LUGPIESES) TECHNICAL STANDARD LOT NO. ASMS E0208-13 ASTM 0200-14 AMB 4007N AMB-00-4-280/11 T0123 2774/3 SUMPACE UNIFORM BRUSHED FIMSH

Chemical Composition(WT%) FLEMENT В. SPECIFIED VALUE Fee CH 0.40 - 0.45 Min 50 7 Mg LOT NO. Cr. 0,15 - 0,40 166 0.628 40 15 0 382 0.8 - 1.2 004-035 RICHENT 0 200 0.433 2n 1.006 21 SPECIFIED VALUE 0 148 2 9E 24 Rest LOI NO. 90.10 Total A 0 013 20.05 0 629 E0.16 Rest #0.05 **60 18**

		40 15	Resi
	LOT NO. Physical Test		
1	SPECIFIED UTSPICE() YTSPICE() SLOWGRA)	ACTUAL	
- 1	T8(25 42.0 35.0 8	ALIGE (PACHES NARDOUPER	
- (45.4 406	2 000 COMBUCT	Gletter C
-1	g2 13.5	2013	
-1	41.2 13.4	2.01b	
- 1	Online Hulchman About	2.018	

Online Nulcherts Alumintum Co., Ltd. StALCO) hereby contines that set has been compled, tested and inspected in excardance with applicable requirements of REACH Rev. 8-18-14 and Rolfs 7 Nev. 251 Market.

Sun Jing Manager Quality Accurance

For and on bahad of Dollar Hutcheng Ainminium Co. Ltd. 多数对文

Authorized Signinuria

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M3041 DATE: JUL 2			PO/BATCH NO.: po37090/	113810
MATERIAL CERT REC'D: QUANTITY RECEIVED: 34,8' QUANTITY INSPECTED: 34,8' QUANTITY REJECTED:	2		THICKNESS ORDERED: 375 THICKNESS RECEIVED: 375 SHEET SIZE ORDERED: SHEET SIZE RECEIVED:	4
DESCRIPTION	(Ch	CR neck (N)	COMMENTS	
SURFACE DAMAGE	Y	B		
CORRECT FINISH	(Y)	N		
CORROSION	Y	80		
CORRECT GRAIN DIRECTION	8	N		
CORRECT MATERIAL PER M-DRAWING	(A)	N	ASTM 4276	
CORRECT THICKNESS	(4)	N		
PHOTO REQUIRED	Y	DI		
CORRECT REF # TO LINK CERT	8	N	HT# CH-3840	
ORRECT MATERIAL IDENTFICATION	(Y)	N	M304R	
CORRECT M# ON THE MATERIAL	Y	N		
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	N3		

CUT SAMPLE PIECE OF	MATERIAL A			SS CHECK.	
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: DAS	SIGNED OFF BY:
DATE: 9-99L 2 6 2017	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

DOES THIS REQUIRE AN EXTRUSION REPORT

SHEET 1 OF 1 REV. B 08 03 03 DATE 09.07 15 DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M304R AJS СР 304/316 ROUND BAR B REFORMAT DWG, ADD SPECS (ZN D6-1). DESIGN AJS
DRAWN
CHECKED
MFG. APPR.
APPROVED
DE APPR.
DE APPR.
DE APPR. **NEW ISSUE** REV <

00

PURCHASE MATERIAL: AISI 304/316 SS ROUND BAR (NOTE: AISI 303 NOT ACCEPTABLE)
SPECIFICATION:

ASTM A276

SPECIFICATION: M304RD:DDD PART NUMBER:

69-6

WHERE "D.DDD" = DIAMETER IN INCHES EG. 0.75" ROUND BAR = M304R0.750

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SPECIFICATION CONTROL DRAWING

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MATERIAL: M3045			2017 PO / BATCH NO .: (2637090) M 133100
MATERIAL CERT REC'D: QUANTITY RECEIVED: 32 S91 QUANTITY INSPECTED: 3.256 QUANTITY REJECTED:	4	403	THICKNESS ORDERED: 100° THICKNESS RECEIVED: 100° SHEET SIZE ORDERED: 478 SHEET SIZE RECEIVED: 478
DESCRIPTION	(Ch	CR neck (N)	COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	(8)	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	(4)	N	
CORRECT MATERIAL PER M-DRAWING	Ø	N	Astm Adyc
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	H+#3/3L
CORRECT MATERIAL IDENTFICATION	M	N	
CORRECT M# ON THE MATERIAL	Q	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	B	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	N	
CUT SAMPLE PIECE		RECC	TERIAL AND PREFORM A HARDNESS CHECK. ORD RESULTS BELOW HRC

CUT SAMPLE PIECE OF	MATERIAL A			SS CHECK.	
TYPE OF MATERIAL	HRC	HRB	DURA	DUR D	WEBSTER
SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: DAS	SIGNED OFF BY:
DATE: 9-89UL 2 6 2017	DATE:

SPECIFICATION CONTROL DRAWING

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PURCHASE MATERIAL: AISI 304/316 SS SHEET ANNEALED SPECIFICATION:

Δ

MIL-S-5059 OR AMS 5513 (304) OR AMS-6684 (316) OR ASTM A240 OR AGME-542240

FINISH:

DAS 5 9-89

DART M-NUMBER IDENTIFIER 11P 20 20 30 NONE 37 P 66 87

FINISH UNPOLISHED No. 1 UNPOLISHED No. 2B POLISHED No. 3 POLISHED No. 6 BUFFED No. 6 BUFFED No. 6

O

M304S TT GA #P

PART NUMBER:

O

WHERE "TT" = GAUGE THICKNESS WHERE "#P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

THICKNESS

ANGE [IN]

0.0748 - 0.023

0.0199 - 0.023

0.0199 - 0.023

0.027 - 0.026

0.027 - 0.026

0.031 - 0.047

0.047 - 0.026

0.047 - 0.026

0.047 - 0.026

0.047 - 0.026

0.048 - 0.026

0.059 - 0.046

0.059 - 0.046

0.059 - 0.046

0.050 - 0.020

0.051 - 0.020

0.052 - 0.225

0.025 - 0.225

0.026 - 0.228

0.026 - 0.228

0.028 - 0.228

0.028 - 0.228

0.028 - 0.228

0.028 - 0.228

0.028 - 0.228

0.028 - 0.228 NOM. THICK.

(IN)

0.01875

0.021875

0.021875

0.021875

0.021875

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SHEET 1 OF 1 DATE DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CAVADA
DRAWING NO.
M304S 84 304/316 SS SHEET MFG. APPR. APPROVED DATE 4 CHECKED DESIGN DRAWN REV

15.01.06

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REV. D

01.09.24

12 09.20

09 06 01

REFORMAT DWG, ADD ASTMIASME SPECS (ZN D8-1), ADD GAUGE REF (C8-1), REF PAR 08-020A

NEW ISSUE

8

DEFINED FINISH OPTION (ZN C8) AND EXAMPLE OF MATERIAL PAN WITH FINISH OTHER THAN 28 (ZN 85).

ADDED GAUGES 0-7.

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15.01.06

AJS MB გ DS

RELEASED

PCN 15-522 9

2015 FEB 04

MATERIAL: M3C4	<u>ح</u> الل	6 G 2 6 7	<u>A</u> 2017	-		PO / BATCH	ио.:рОЗ	7090/M138A
MATERIAL CERT REC'D: QUANTITY RECEIVED: 6459 QUANTITY INSPECTED: QUANTITY REJECTED:	FX			- 3	THICI SHEE	KNESS ORDE KNESS RECEI T SIZE ORDE T SIZE RECEI	VED: UX8	.063
DESCRIPTION	(Ch	CR neck (N)		-		COMMEN	тs	
SURFACE DAMAGE	Y	(N)						
CORRECT FINISH	1	N						
CORROSION	Y	W)						
CORRECT GRAIN DIRECTION	(Y)	N						
CORRECT MATERIAL PER M-DRAWING	82	N	AStr	n AD	40			
CORRECT THICKNESS	(A)	N						
PHOTO REQUIRED	Υ	N						
CORRECT REF # TO LINK CERT	Q	N	1+++	X 221	408	3812B		
CORRECT MATERIAL IDENTFICATION		N	3015					
CORRECT M# ON THE MATERIAL	S	N						
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(N)						
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(3)						
CUT SAMPLE PIECE				ND PREF			SS CHECK.	
			HRC	HRB	1	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL				,	\dashv	301171	202	
SIZE OF TEST SAMPLE					\dashv			

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	5 9-89	SIGNED OFF BY:
DATE:	JUL 2 6 2017	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

HARDNESS / DUROMETER READING

SPECIFICATION CONTROL DRAWING

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PURCHASE MATERIAL: AIS! 304/316 SS SHEET ANNEALED MIL-S-5059 OR AMS 5513 (304) OR AMS 6522 (316) OR ASTM A240 OR ASME SA246 SPECIFICATION: FINISH

DART M-NUMBER 1DENTIFIER 1D TO 1D NONE 3P 4P 4P 8P FINISH UNPOLISHED No. 1 UNPOLISHED No. 2D POLISHED No. 3 POLISHED No. 4 BUFFED No. 6 BUFFED No. 6 BUFFED No. 6

M304S TT GA #P PART NUMBER:

O

WHERE "TT" = GAUGE THICKNESS WHERE "#P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

0.0199 - 0.023 0.024 - 0.026 0.027 - 0.029 0.030 - 0.035 0.036 - 0.046 0.041 - 0.056 0.041 - 0.056 0.053 - 0.056 0.069 - 0.014 0.115 - 0.136 0.118 - 0.136 0.118 - 0.136 0.128 - 0.223 0.224 - 0.223 0.228 - 0.223 0.228 - 0.223 0.228 - 0.223 0.228 - 0.223 0.228 - 0.223 0.228 - 0.223 NOM. THICK. (IN) 0.01875 0.021875 0.021875 0.0285 0.03125 0.03125 0.0375 0.0375 0.05625 0.05625 0.05625 0.078125

PC 557-51 453 2015 FEB 0 4

RELEASED

0	ADDED	ADDED GAUGES 0-7.		AJS	15.01.06
U	DEFINE	D FINISH OPTIC	DEFINED FINISH OPTION (ZN C8) AND EXAMPLE OF MATERIAL P/N WITH FINISH OTHER THAN 28 (ZN B5).	MB	12 09.20
8	REFOR	REFORMAT DWG, ADD ASTMASME S GAUGE REF (C8-1), REF PAR 08-020A	REFORMAT DWG, ADD ASTMASME SPECS (ZN D8-1), ADD GAUGE REF (C8-1), REF PAR 08-020A	පි	09.06 01
4	NEW ISSUE	SUE		SO	01 09 24
REV		9	DESCRIPTION	BY	DATE
DESIGN	7	ŚQ	DAPT AFPORPACE ITD	12	5
DRAWN	7	A.S	HAWKESBURY, ONTARIO, CANADA	CANAC	. ×
CHECKED	ED	ort	DRAWING NO.		REV D
MFG. APPR.	PPR.	1	M304S		SHEET 1 OF 1
APPROVED	VED	JAN D	TITLE		SCALE
DE APPR.	ď	-	304/316 SS SHEET		NTS
DATE	15.0	15.01.08	COPYRIGHT @ 2001 BY DART AEROSPACE LTD THE DOCUMENT AND CONTROLLING ON THE DIPERS CONTINUE AND SIGNAL AND SIGNAL OF SUPPLIES CONTINUE OF THE DIPERSE CONTINUE AND SIGNAL OF SUPPLIES CONTINUE OF THE DIPERSE CONTINUE OF THE D	NOSPACE THE DIFFESS	LTD

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MATERIAL: MGGG/t DATE: JUL				<u>i</u> cc		PO / BATCH	HNO.:pc3	7090/MBX10
MATERIAL CERT REC'D: QUANTITY RECEIVED: 12' QUANTITY INSPECTED: QUANTITY REJECTED:	Q	JES		-	THIC	CKNESS ORDE KNESS RECE ET SIZE ORDE ET SIZE RECE	IVED:	2,5"×1,5"
DESCRIPTION	(Ch	CR leck				COMMEN	TS	
SURFACE DAMAGE	Y	(N)						
CORRECT FINISH	0	N						
CORROSION	Y	N					***	
CORRECT GRAIN DIRECTION	8	N						
CORRECT MATERIAL PER M-DRAWING	(A)	N	ASTA	n Ba	DI.			
CORRECT THICKNESS	0	N						
PHOTO REQUIRED	Υ	(1)						
CORRECT REF # TO LINK CERT	(Y)	N	本本	2016	201	53		
CORRECT MATERIAL IDENTFICATION	(Y)	N	MGEG	1+6 B				
CORRECT M# ON THE MATERIAL	(Y)	N	60611	6511	,			
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	3						
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N)						
CUT SAMPLE PIECE			TERIAL A				SS CHECK	ζ.
	-		HRC	HR		DUR A	DUR D	WEBSTER
TYPE OF MATERIAL			1110		0	DUNA	DUND	WEDSTER
SIZE OF TEST SAMPLE			-					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	5	SIGNED OFF BY:
DATE:	JUL 2 6 2017	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

HARDNESS / DUROMETER READING

09.07.13 CP B REMOVE QQ.4-250/11 OPTION, REFORMAT NOTES, ADD ASTM B211/B221 (ZN D7-1) NEW ISSUE

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAVING NO.

M6061T6B COPYRIGHT © 2001 BY DAR'T AEROSPACE LTD the document is well controlling, who is surry to be the position of not 10 fit tells for any numerog on compact on commence to the control man. DS 7 ппе - 6061-T6 BAR DS DATE 09.07.13 CHECKED MFG. APPR. APPROVED DRAWN DESIGN

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REV. B SHEET 1 OF 1

01.06 08 DATE

DESCRIPTION

REV.

SPECIFICATION CONTROL DRAWING

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E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000 WHERE "T.TTT" = THICKNESS IN INCHES
"WW.WWW" = WIDTH IN INCHES

PART NUMBER:

B

SPECIFICATION:

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 O<u>R AMS-QQ-A-29</u>6/8 (OR AMS 4160) OR ASTM B211 **Q**R ASTM B221

M6061T6B T.TTT X WW.WWW

WIDTH

THICK

PURCHASE MATERIAL: 6061-76/T651/T6510/T6511/T62 ALUMINUM BAR

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MATERIAL: MGOGIF DATE: JUL			PO / BATCH NO.: 0 3709	c/M138100
MATERIAL CERT REC'D: QUANTITY RECEIVED: 341 QUANTITY REJECTED:	8	95	THICKNESS ORDERED: 1'X THICKNESS RECEIVED: 1'X SHEET SIZE ORDERED: SHEET SIZE RECEIVED:	6" 6"
DESCRIPTION	(Ch	CR eck N)	COMMENTS	-
SURFACE DAMAGE	Y			
CORRECT FINISH	(1)	N		
CORROSION	Υ	(A)		
CORRECT GRAIN DIRECTION	1	N		
CORRECT MATERIAL PER M-DRAWING	8	N	ASM RJAI	
CORRECT THICKNESS	8	N		
PHOTO REQUIRED	Y	0		
CORRECT REF # TO LINK CERT	(A)	N	H+#36576	
ORRECT MATERIAL IDENTFICATION		N	606176	
CORRECT M# ON THE MATERIAL	0	N	G0G1+G	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	B		
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N)		

CUT SAMPLE PIECE OF	MATERIAL A			SS CHECK.	
TYPE OF MATERIAL	HRC	HRB	DURA	DUR D	WEBSTER
SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION			ENGINEERING SIGNOFF (if required)
INSPECTED BY:		DA	SIGNED OFF BY:
DATE:	JUL 2 6 2017	9- 6.	DATE:

SO S

REV. B SCALE NTS SHEET 1 OF 1 09 07 13 01.06 08 DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M6061T6B COPPRIGHT © 2001 BY DART AEROSPACE LTD THE DOCUMENT OF THE DESTREE OF THE STATE OF THE TOTAL THE B REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD ASTM B211/B221 (ZN D7-1) 6061-T6 BAR S CHECKED A STATE OF THE STATE OF NEW ISSUE DESIGN REV

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SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION:

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-50-A-200/8 (OR AMS 4160) OR ASTM B211 OR (STM B221)

M6061T6B T.TTT X WW.WWW THICK

WHERE "T.TTT" = THICKNESS IN INCHES "WW.WWW" = WIDTH IN INCHES WIDTH

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

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PART NUMBER:

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MATERIAL: MGGC1+65:080

MATERIAL: MGGC11				_	PO / BA	TCH NO.: 20	37090/M138
DATE: <u>JUL</u>	ZU1/						
MATERIAL CERT REC'D:	4	es		_ TH	ICKNESS OF	RDERED:	10%
QUANTITY RECEIVED: 6459		TH	ICKNESS RE	CEIVED:	.085		
QUANTITY INSPECTED 459				RDERED: 4X			
QUANTITY REJECTED:			CEIVED: UX				
		CR					
DESCRIPTION		neck (N)			COMM	ENTS	
SURFACE DAMAGE		(P)					
CORRECT FINISH	0						
CORROSION	Y	(1)					
CORRECT GRAIN DIRECTION	0	N	10	DA .			
CORRECT THICKNESS	(3)	N	AST1	n Bdog			
PHOTO REQUIRED	V	(N)					
CORRECT REF # TO LINK CERT	(9)	N	14	- 37587			
DRRECT MATERIAL IDENTFICATION		N	T U	0,307			
CORRECT M# ON THE MATERIAL	8	N					-
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ						
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	A					
CUT SAMPLE PIECE	- OF	MAT	EDIAL A	NID PREFO	DM A HADD	NESS CHEC	
00.0/10/1 22 1 1201				SULTS BELO		NESS CHEC	/N.
			HRC	HRB	DUR A	DURI	D WEBSTER
OF OF MATERIAL							
/PE OF MATERIAL ZE OF TEST SAMPLE ARDNESS / DUROMETER READII							

DELEASE A 2009 -09- 10

REV. B SCALE NTS 01 06 08 DATE SHEET 1 OF 09.07.13 DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CAVADA
ORAWING NO.
R
M606116S
SHEE COPYRIGHT @ 2001 BY DART AEROSPACE LTD FINE DOCUMENT OF WASTA FOR SUPPLIED THE WORLD FOR MAY RESIDENCE. DS BY G G 6061-T6 SHEET SPEC B REFORMAT DWG, ADD B209 SPEC (ZN D8-1). DESCRIPTION CHECKED
MFG. APPR.
APPROVED
DE APPR.
DATE
09.07.13 NEW ISSUE DESIGN DRAWN REV

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SPECIFICATION CONTROL DRAWING

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PURCHASE MATERIAL: 6061-T6/T62 ALUMINUM SHEET

SPECIFICATION:

WHERE "XXX" = SHEET THICKNESS (IN INCHES) MEGOTES

EG. 0.063" THICK SHEET = M6061T6S.063

XXX BY 4FT BY 8FT

PREFERRED SIZE:

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PART NUMBER:

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MATERIAL: MGGHGP 0.500 DATE: JUL 2 6 2017					PO / BATCH NO .: PO 37090/M13810					
MATERIAL CERT REC'D: QUANTITY RECEIVED: 401 QUANTITY INSPECTED: 401 QUANTITY REJECTED:				-	THIC	CKNESS ORDE CKNESS RECEI ET SIZE ORDE ET SIZE RECEI	VED:	.500 " .500"		
DESCRIPTION	NCR (Check Y/N)			COMMENTS						
SURFACE DAMAGE		W.								
CORRECT FINISH		N								
CORROSION	The same of the sa	N								
CORRECT GRAIN DIRECTION		N								
CORRECT MATERIAL PER M-DRAWING	8	N	ASTY	n BD	1					
CORRECT THICKNESS	(Y)	N								
PHOTO REQUIRED	Y	N	11.1.1.							
CORRECT REF # TO LINK CERT	(8)	N	14+#	687)	(
CORRECT MATERIAL IDENTFICATION		N	60611	6R						
CORRECT M# ON THE MATERIAL	(A)	N	GOBIT	-6						
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	N						(_		
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	N								
CUT SAMPLE PIECE				ND PRE			SS CHECK.			
			HRC	HRE		DUR A	DUR D	WEBSTER		
TYPE OF MATERIAL										
SIZE OF TEST SAMPLE										
HARDNESS / DUROMETER READI						1				
	tes	sters	located in	the Quality	Offi					
QC 18 INSPECTION						ENGINEER	IING SIGNOI	FF (if required)		
INSPECTED BY: 9-69	5 9-69				SIGNED OFF BY:					
DATE: JUL 2 6 2		DATE:								

RELEASEL 2009 -09- 0.9.

REV. B SCALE 09.07.13 SHEET 1 OF 01.06.08 DATE DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M6061TGR
SHEET 7
TITLE
S
6061-T6 ROUND BAR COPYRIGHT © 2001 BY DART AEROSPACE LTD
First bocourpris of Pervice and Conventions, And Exercise on the payments open from 110 BL USED FOR ANY PURPOSE ON PROMISES. DS 84 СЬ B REFORMAT DWG, ADD 8211& 8221 SPEC (ZN D6-1),
A NEW ISSUE DESCRIPTION CHECKED MFG. APPR. APPROVED APPR. DE APPR. DE APPR. DE APPR. DATE 09.07.13 DESIGN REV.

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QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-GG-A-280/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221) PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR SPECIFICATION: PART NUMBER:

WHERE "D.DDD" = DIAMETER IN INCHES9-89 EG. 5/8" ROUND BAR = M6061T6R0.625 M6061T6RID.DDD

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SPECIFICATION CONTROL DRAWING

MATERIAL: MGGG		- 4		500	PO / BATCH	1 NO.: po 37	2090/M13810			
MATERIAL CERT REC'D: QUANTITY RECEIVED: 20 PC QUANTITY REJECTED:	3 3 3	2		THIC	CKNESS ORDE CKNESS RECE EET SIZE ORDE ET SIZE RECE	RED:	5"×5.6" 5'×5.6" U/A			
DESCRIPTION	NCR (Check Y/N)		COMMENTS							
SURFACE DAMAGE	Y	N								
CORRECT FINISH	(1)	N		**						
CORROSION	Y	N								
CORRECT GRAIN DIRECTION	(1)	N								
CORRECT MATERIAL PER M-DRAWING	0	N	ASTM)						
CORRECT THICKNESS	(Y)	N								
PHOTO REQUIRED	Y	0	11-2-11	1 4 4						
CORRECT REF # TO LINK CERT CORRECT MATERIAL IDENTFICATION	(Y)	N	177#	T6061						
CORRECT M# ON THE MATERIAL	M	N	60617							
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	R			-					
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N)								
		V								
CUT SAMPLE PIECE				ND PREFOR		SS CHECK.				
			HRC	HRB	DURA	DUR D	WEBSTER			
TYPE OF MATERIAL										
SIZE OF TEST SAMPLE	G.									
HARDNESS / DUROMETER READI										
	<u>te</u>	sters	located in	the Quality Offic	<u>ce</u>					
QC 18 INSPECTION					ENGINEER	RING SIGNOF	FF (if required)			
INSPECTED BY:		SIGNED OFF BY:								
DATE: JUL 27	2017	017 DATE:								
					Drile.					

REV. B SHEET 1 OF 1 09.07.13 01.06.08 DATE DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M6061T6B
SHEI SO BY CD B REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD ASTM 821/18221 (ZN DZ-1) C 0061-T6 BAR DESCRIPTION DATE 09.07.13 NEW ISSUE MFG. APPR. CHECKED DESIGN DRAWN REV.

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PURCHASE MATERIAL: 6061-76/7651/76511/762 ALUMINUM BAR

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 SPECIFICATION:

WHERE "T.TT" = THICKNESS IN INCHES "WW.WWW" = WIDTH IN INCHES M6061T6B T.TTT X WW.WWW WIDTH THICK

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

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PART NUMBER:

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SPECIFICATION CONTROL DRAWING

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